



## Material - ASTM A731 29-4-2

### Standard Specification for Castings, Seamless and Welded Ferritic Stainless Steel Pipe

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A731/ A731M Seamless and Welded Ferritic Stainless Steel Pipe

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Pipe

Chemical Composition			Heat Treatment	
Carbon	C %	0.010 max.	Normalising or Annealing or Hardening + Tempering	
Silicon	Si %	0.200 max.		
Manganese	Mn %	0.300 max.		
Phosphorus	P %	0.025 max.		
Sulphur	S %	0.020 max.		
Chromium	Cr %	28.000 - 30.000		
Molybdenum	Mo %	3.500 - 4.200		
Copper	Cu %	0.150 max.		
Nitrogen	N %	0.020 max.		
N+C	N % + C %	0.250 max.		
Ni+Cu	Ni% + Cu%	2.000 - 2.500		
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
SA-731 29-4-2	ASME	USA	Casting
S44800	UNS	USA	Plate, Sheet and Strip
A497 S44800	ASTM	USA	Plate, Sheet and Strip
A268 29-4-2	ASTM	USA	Tube
A511 29-4-2	ASTM	USA	Tube
A791 29-4-2	ASTM	USA	Tube
SA-240 Type 29-4-2	ASME	USA	Plate, Sheet and Strip

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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